

Replacement Sheet

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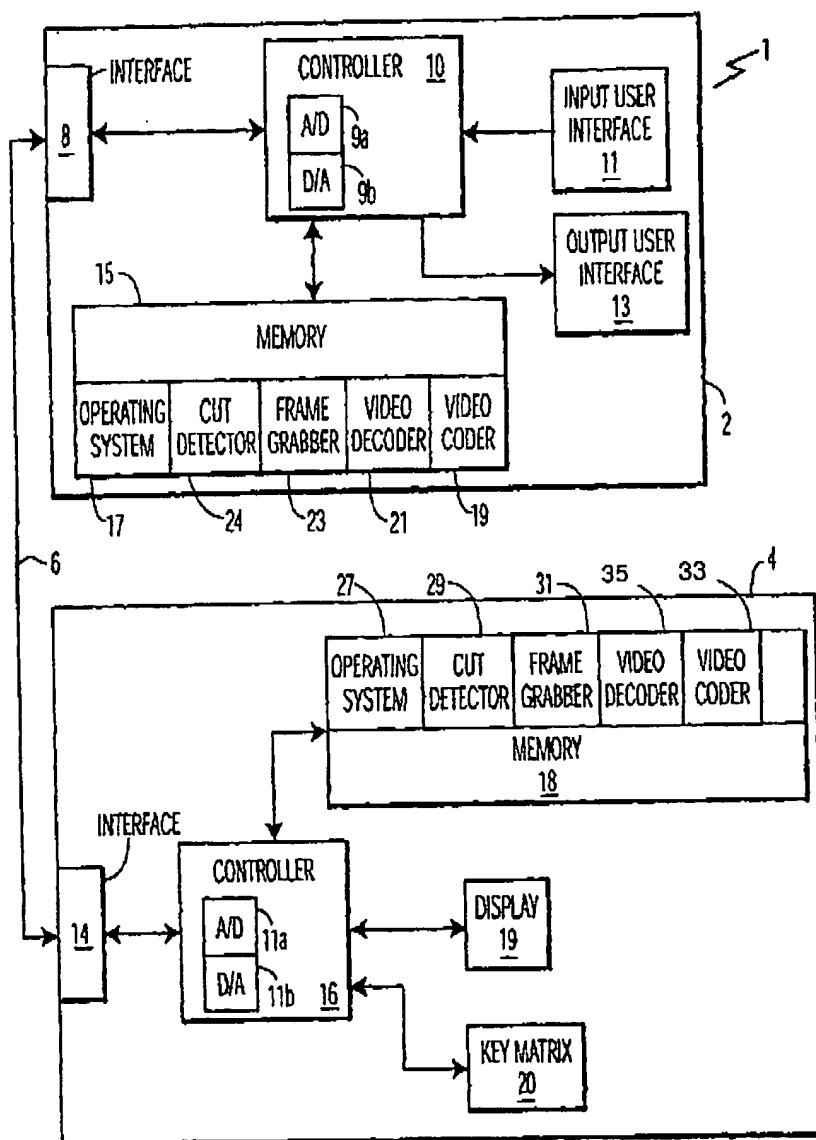


FIG. 1

Replacement Sheet

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C#	SeparationThd	UnicolumnStructId	MinCommercialThd	MaxCommercialThd	RestartThd	DiscardStructThd
C1	ST1	UIST1	MinC11	MaxC11	RT1	DFT11
C2	ST2	UIST2	MinC12	MaxC12	RT2	DFT12
Cn	STn	UISTn	MinC1n	MaxC1n	RTn	DFT1n

FIG. 2

Replacement Sheet

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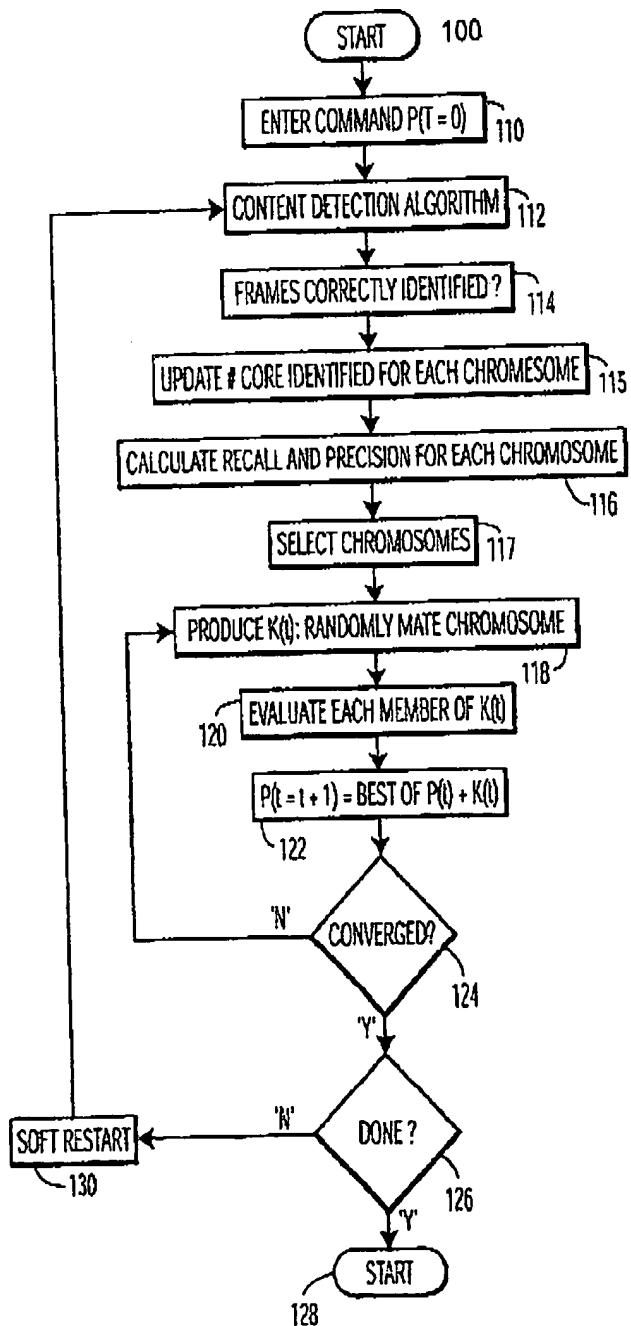


FIG. 3

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Replacement Sheet

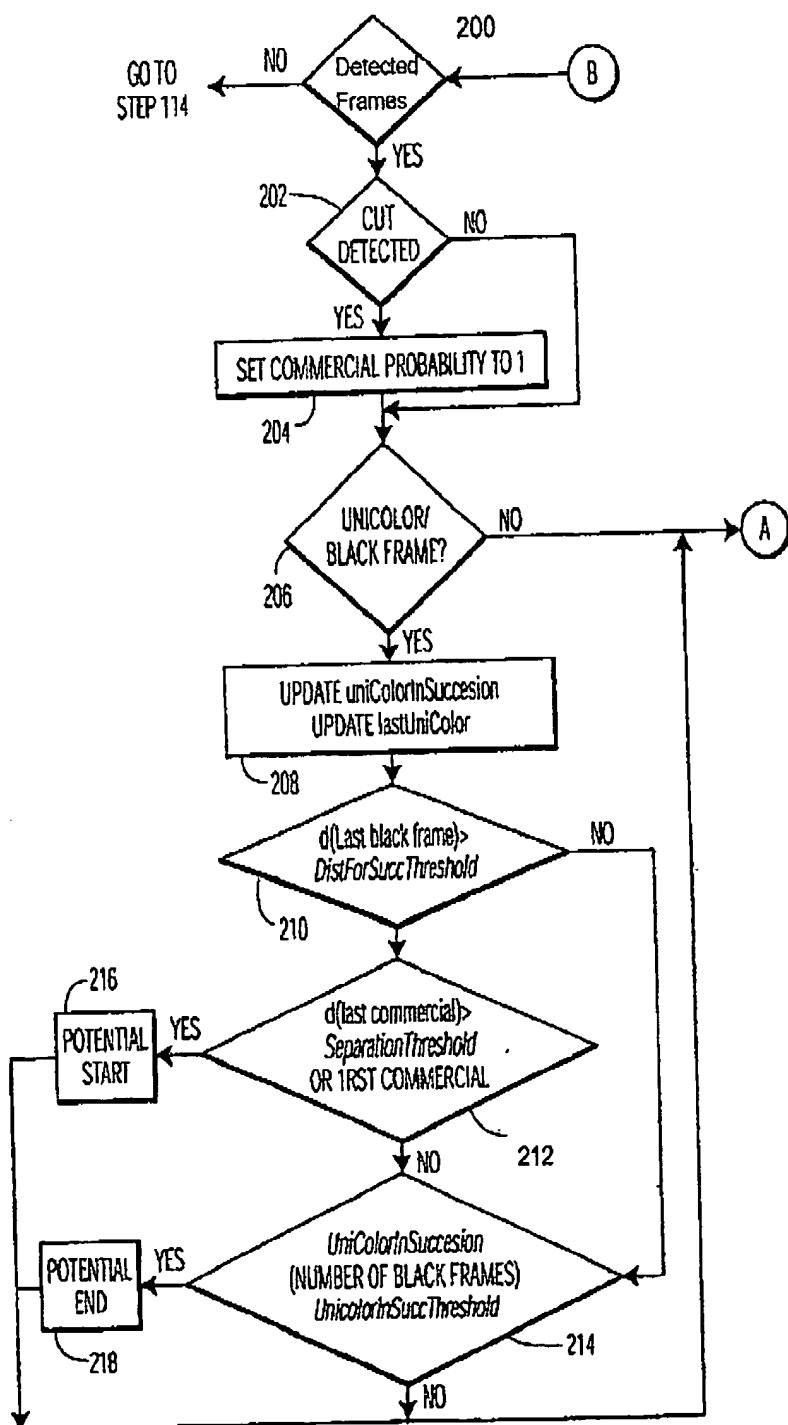


FIG. 4A

Replacement Sheet

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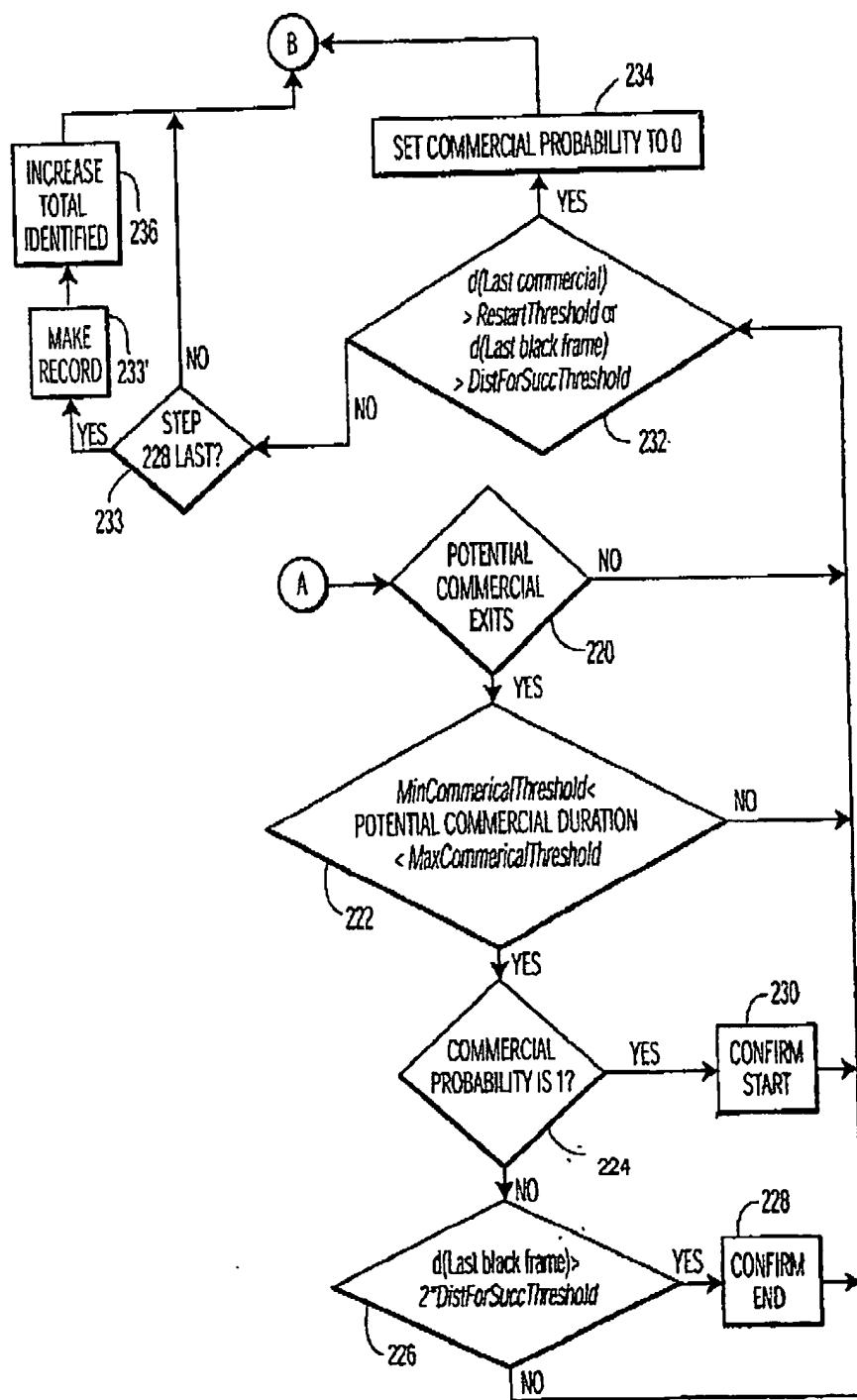


FIG. 4B

New Sheet

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Fig. 5a

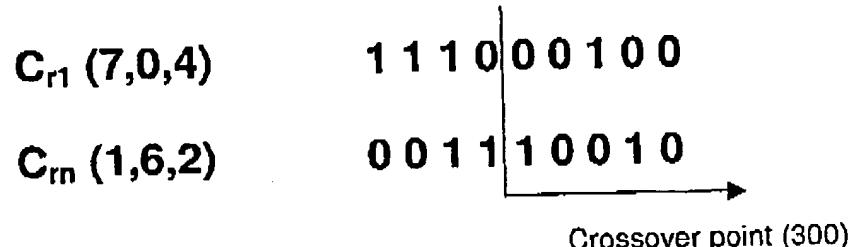


Fig. 5b

$C_{rk1} (7,2,2)$ 1 1 1 0 1 0 0 1 0
 $C_{rk2} (1,4,4)$ 0 0 1 1 1 0 0 1 0 0

Fig. 5c

$C_{r1} (7,0,4)$ 1 1 1 0 0 0 1 0 0
↓
 C_{rk1} 0 1 1 0 0 0 1 0 0